



REICAT

CATALYSTS

MADE FOR COFFEE ROASTERS

FUNCTIONALITY OF THE CATALYST

The roasting **exhaust air** contaminated with organic impurities is **led to the catalyst (1) through a pre-filter (2)**.

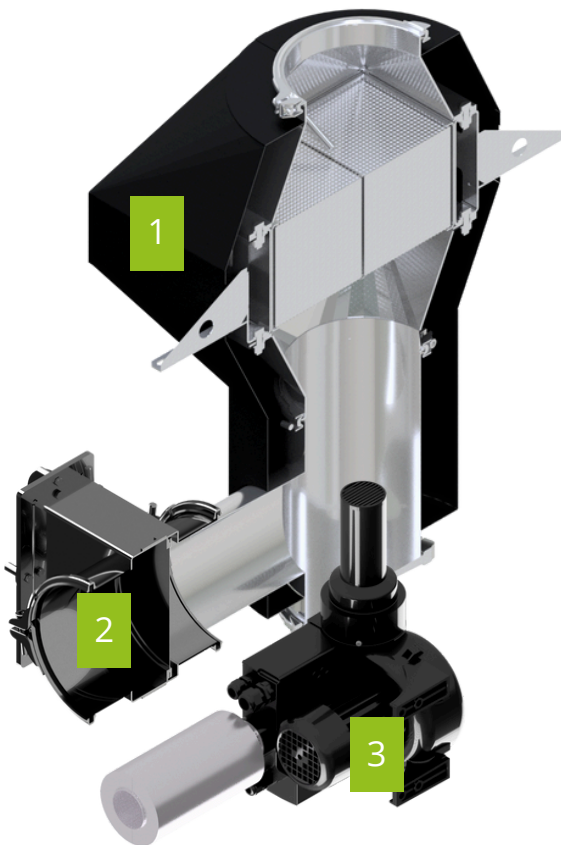
Our pre-filter acts as an extra safety net, filtering out coffee chaffs from the roasting exhaust air that the cyclone might miss. This adds an extra layer of assurance, especially in the case of a cyclone malfunction, **ensuring the catalyst's functionality**.

The exhaust air is - if necessary - **heated to the needed reaction temperature** (approx. 250°C) by means of a **hot air blower (3)** (for ReiCatino® line) **or a gas burner** (for ReiCat Gourmet & ReiCat Industrial line).

Through a **chemical reaction inside the catalyst**, the impurities which are responsible for **smoke and odours are neutralised**.

As this is not a filter system, **no residues need to be removed inside the catalyst** after use. Only the pre-filter needs to be cleaned regularly with a broom.

This makes our catalyst a **very low-maintenance system** compared to other exhaust air purification options.



ADVANTAGES OF REICAT CATALYSTS



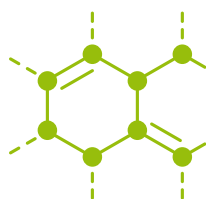
eco-friendly



energy-efficient



reduce emissions



avoid NO_x
(only with VitarNO_x®)



no additional
footprint*



neutralisation of
smoke & odours









conversion of harmful
components at
low temperature



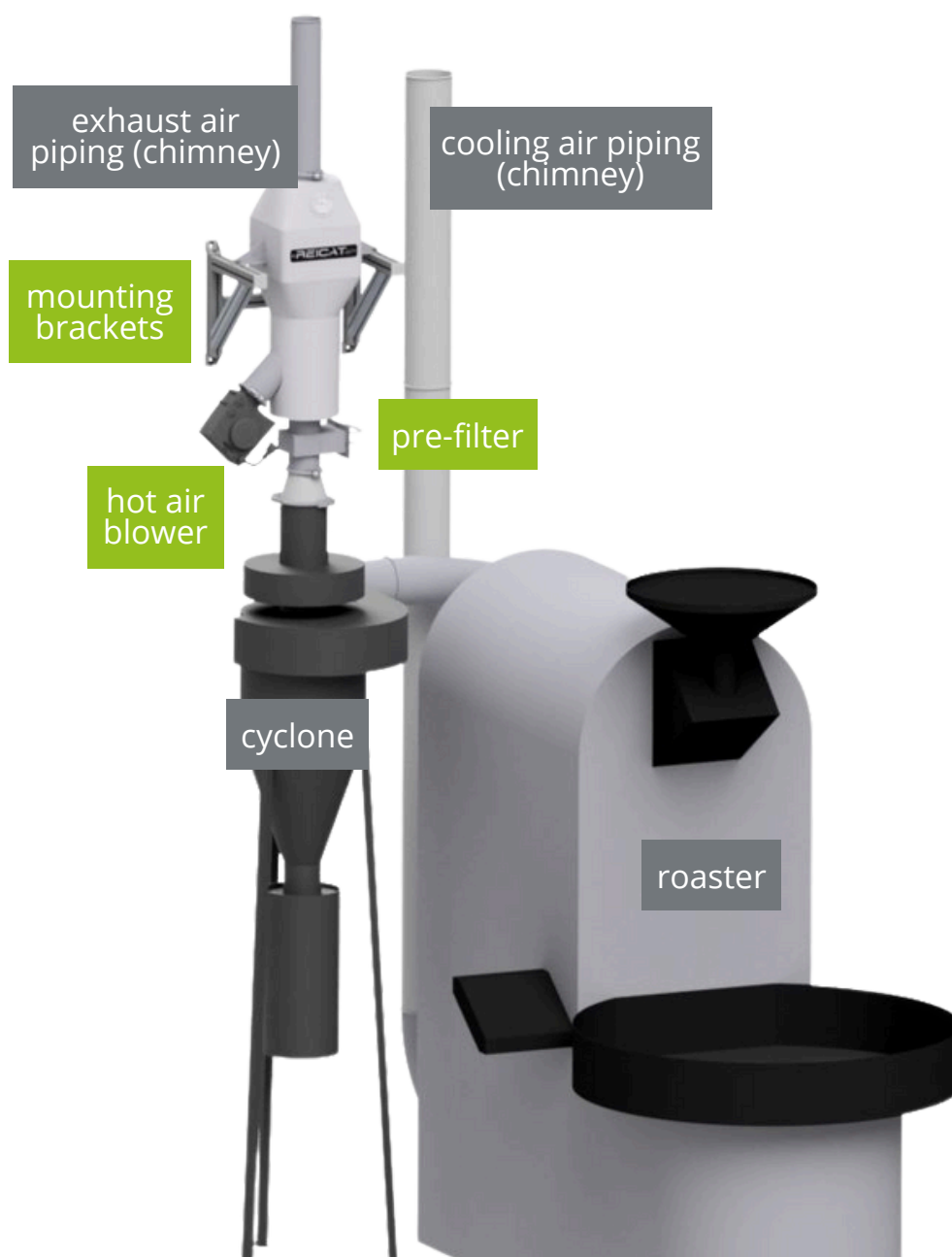
happy neighbours


**through increase in temperature without additional combustion*

PRODUCT PORTFOLIO

| ReiCatino® | ReiCat Gourmet | ReiCat Industrial |
|--|---|---|
|  <p>no smell no smoke</p> |  <p>no smell no smoke</p> |  <p>no smell no smoke</p> |
| |  <p>compliance with legal regulations (optional)</p> |  <p>compliance with legal regulations</p> |
| | |  <p>Reduction of NOx (VitarNOx®- technology)</p> |

LAYOUT REICATINO® 100



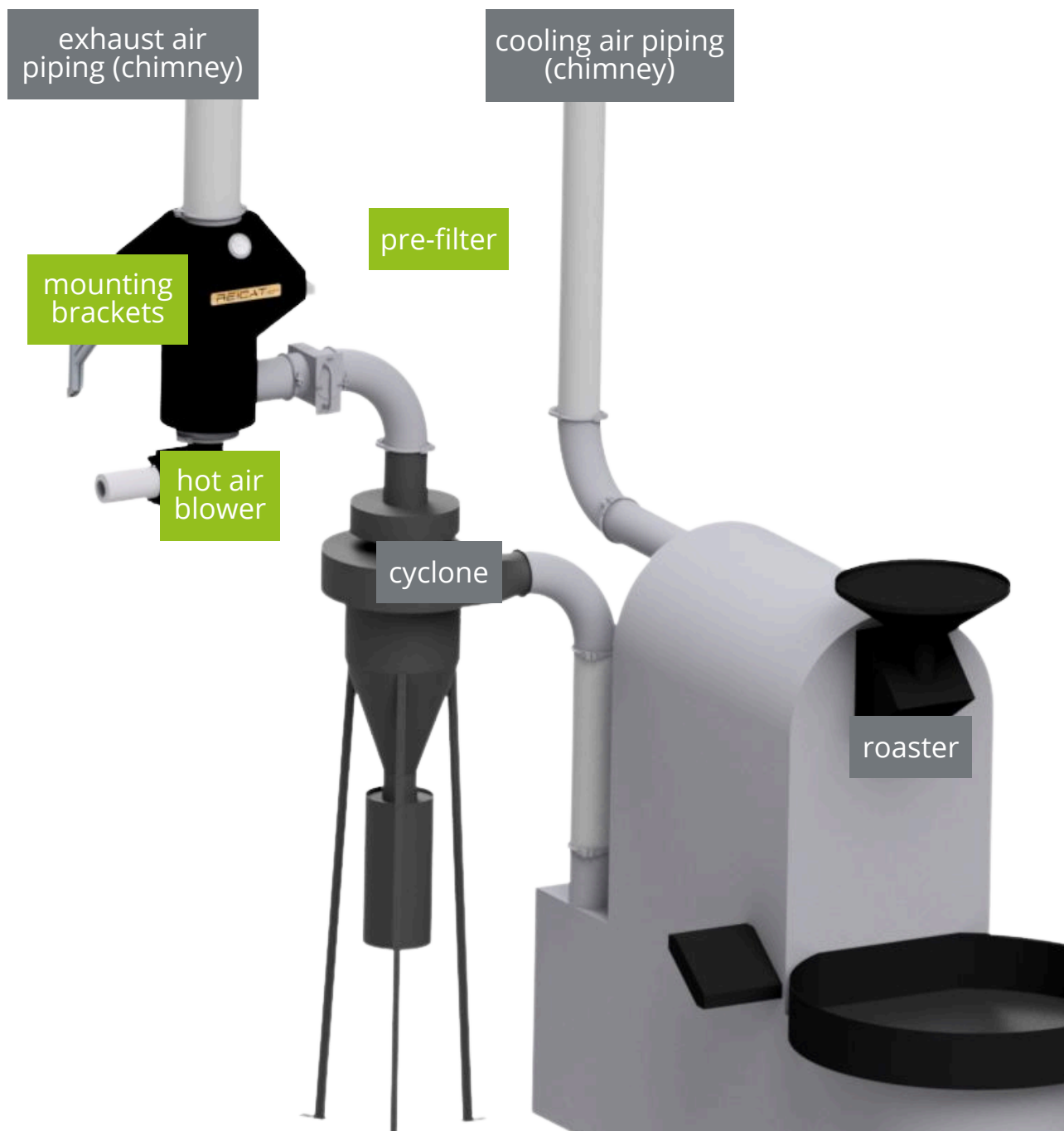
 Scope of delivery

 Not in scope of delivery

www.reicat-coffee.com



LAYOUT REICATINO® 450



Scope of delivery

Not in scope of delivery

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LAYOUT REICATINO® 600



Scope of delivery

Not in scope of delivery

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ENERGY CONSUMPTION REICATINO® VS. AFTERBURNER

| | Output (kW) (max.) | Price per kWh | Consumption (1 day per 8 hours) | Consumption per year | Costs per day* | Costs per year** |
|---------------------------------------|--------------------------|------------------------|---------------------------------------|-------------------------|----------------------|---------------------|
| Afterburner (gas) | 110 | 6,43 Cent / kWh | 880 kWh/day | 228.800 kWh/year | 56,58 €/day | 14.710,80 €/year |
| ReiCatino®450 (electricity) | 11 | 20,71 Cent / kWh | 88 kWh/day | 22.880 kWh/year | 18,22 €/day | 4.732,20 €/year |

Usage: 8 h daily, 260 days/year (5 working days in 52 weeks)


Please note: the values given are estimates and may vary.

* Average cost per kWh of electricity: 20.71 cents | per kWh of gas 6.43 (as at December 2023, excluding VAT)

Source: Federal Statistical Office

LAYOUT REICAT GOURMET



 Scope of delivery

 Not in scope of delivery

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ENERGY CONSUMPTION REICAT GOURMET VS. AFTERBURNER

| | Gas consumption (kW) | Gas price per kWh | Gas consumption (1 day per 8 hours) | Gas consumption per year | Costs per day* | Costs per year* |
|---------------------------|----------------------------|----------------------|--|--------------------------------|----------------------|---------------------|
| Afterburner | 160 kW | 0,0643 € | 1.280 kWh/day | 332.800 kWh/year | 82,30 €/day | 21.398,00 €/year |
| ReiCat Gourmet | 20 kW | 0,0643 € | 160 kWh/day | 41.600 kWh/year | 10,29 €/day | 2.675,40 €/year |

Usage: 8 h daily, 260 days/year (5 working days in 52 weeks)

Please note: the values given are estimates and may vary.

* Average cost per kWh of gas 6.43 cents (as at December 2023, excluding VAT)

Source: Federal Statistical Office

ENERGY CONSUMPTION REICAT INDUSTRIAL VS. AFTERBURNER

| | Gas consumption (kW) | Gas price per kWh | Gas consumption (1 day per 8 hours) | Gas consumption per year | Costs per day* | Costs per year** |
|--|----------------------------|-------------------------|--|--------------------------------|----------------------|----------------------|
| Afterburner | 1.200 kW | 0,0643 € | 9.600 kWh/day | 2.496.000 kWh/year | 617,28 €/day | 160.492,80 €/year |
| ReiCat Industrial 7.500 | 500 kW | 0,0643 € | 4.000 kWh/day | 1.040.000 kWh/year | 257,20 €/day | 66.872,00 €/year |

Usage: 8 h daily, 260 days/year (5 working days in 52 weeks)

Please note: the values given are estimates and may vary.

* Average cost per kWh of gas 6.43 cents (as at December 2023, excluding VAT)

Source: Federal Statistical Office

COMPARISON OF EXHAUST AIR PURIFICATION OPTIONS

| | Neutralisation of smell | Neutralisation of smoke | Compliance with legal regulations | Maintenance |
|------------------------------------|----------------------------|----------------------------|---|----------------------------|
| Dilution | no | no | no | high effort |
| Electrostatic filter | no | yes* | no | very high effort |
| Activated carbon filter | yes* | no | no | very high effort |
| Zeolite filter | yes* | no | no | very high effort |
| Afterburner | yes* | yes | no | low effort |
| ReiCat catalysts | yes | yes | yes | very low effort |

*not completely

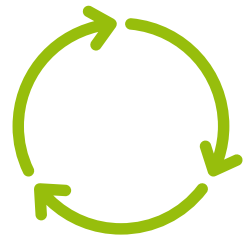
WHAT MAKES US DIFFERENT



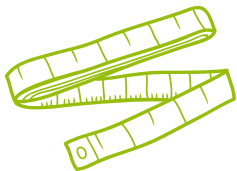
energy efficient &
eco- friendly
solutions



specialist in catalyst
technology for over 40 years



continuously developing &
optimising our solutions
to meet the needs of our
customers



individual catalysts
for every need



regional suppliers

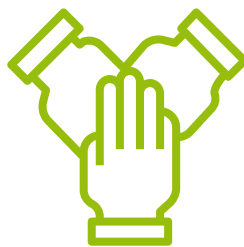


made in
Germany

WHAT MAKES US DIFFERENT



satisfied customers
in the complete
product portfolio



customer-oriented,
innovative & creative team



low maintenance
units



energy savings of up to
50% - with all solutions



compliance with legal
regulations*

*ReiCatino® 600 **, ReiCat Gourmet (Option 2) & ReiCat Industrial

OUR TEAM



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Project Manager & Technical Sales



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